

IN THE ABSTRACT:

Delete the current Abstract and replace therewith the attached substitute Abstract.

The changes made to the Abstract are shown below:

1. ~~The A~~ thread cutting insert (10) ~~includes~~ including a laterally projecting tooth (30) ~~comprising~~ including a front, chip cutting and repelling face $[(31)]$, delimited by a cutting edge $[(31A)]$ separating it from a flank area with a profile $[(33)]$ having a ~~determined~~ predetermined overall relief angle (D) ~~, characterized by the fact that the~~. The tooth comprises includes rearwards of a forward volume part $[(30A)]$ directly supporting the cutting edge $[(31A)]$ and limited by the flank area extending over a limited thickness $[(h1)]$, a part $[(30B)]$ for bracing the forward volume part $[(30A)]$, having a profile $[(36)]$ with ~~an average~~ a second relief angle differing from the ~~overall~~ first relief angle (D) of the profile $[(33)]$ of the flank area.